



## SEW/P-4 (19mm Cap. Pillar Drilling Machine)

### The Company:

**SIDDHAPURA ENGINEERING WORKS**, it's a venture of SIDDHAPURA GROUP, It has come in to existence for last 35 years. With a vast experience of 35 years in the field of machine tools engineering & manufacture of Pillar & Radial drilling machines. It's main assents is rigid quality inspection methods combined with skilled workmanship led by a team of technically qualified and experienced personnel and dedicated personal attention.

**SIDDHAPURA ENGINEERING WORKS** aims at creation of wide industry platform in manufacture of drilling machine in wide ranges in mutual benefit between supplier and buyers besides maintaining services, help and close links.

### Some important features:

1. Important parts are made from close graded casting.
2. Main Spindle made from EN steel.
3. Main Quill and spindle are hardened and grounded and spindle taper bore is also internal grinded.
4. Main spindle run out of tolerance as per IS:2199
5. Drill Head are made from best quality martial and boring on imported boring machine of Japan.
6. Precision anti-friction bearing for all rotating members.

DESCRIPTION	CAPACITY & SIZE
Drilling Capacity In Steel	19mm
Column Diameter	74mm
Center Of Spindle To Column	200mm
Max. & Min. Distance From Spindle To Table	500mm & 700mm
Maximum Distance From Spindle To Base	925mm
Taper In Spindle (Moser Taper)	MT-2
Spindle Travel Maximum	125mm
Number Of Spindle Speed	87 TO 3200 RPM
Table Size	260 X 260mm
Base Size (Machine Area)	260 X 235mm
Overall Base Size	480 X 300mm
Overall Height With Guard	1475mm
V-belt Section	A-42
Electrical Motor	0.5 HP, 50 Cycle, 1440 RPM (LUBI BRAND)
Wooden Case Size ( LXWXH)	700 X 400 X 1300mm



#### Standard Equipments:

Motor Pulley, Drift key.

#### Optional equipments:

Electric Motor, Reversible Switch & V-Belt.