

SEW/P-1 (25mm Cap. Pillar Drilling Machine with Fine feed)

The Company:

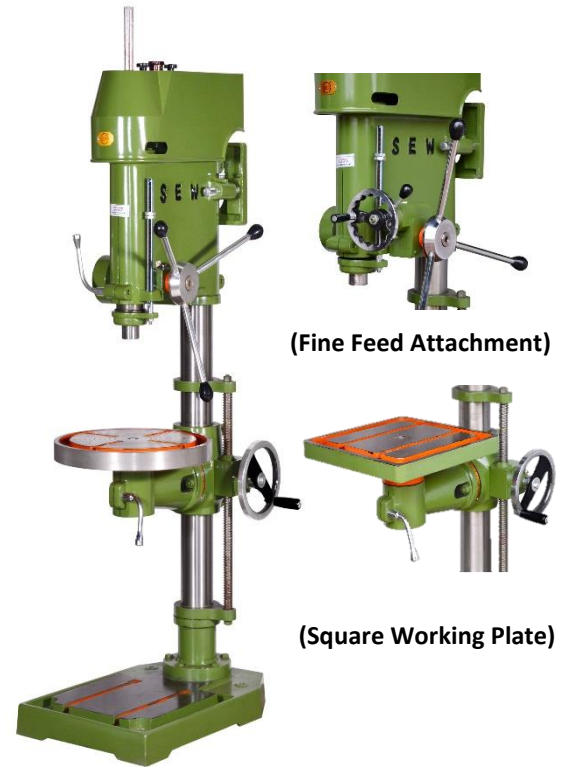
SIDDHAPURA ENGINEERING WORKS, it's a venture of SIDDHAPURA GROUP, it has come in to existence for last 35 years. With a vast experience of 35 years in the field of machine tools engineering & manufacture of Pillar & Radial drilling machines. It's main assents is rigid quality inspection methods combined with skilled workmanship led by a team of technically qualified and experienced personnel and dedicated personal attention.

SIDDHAPURA ENGINEERING WORKS aims at creation of wide industry platform in manufacture of drilling machine in wide ranges in mutual benefit between supplier and buyers besides maintaining services, help and close links.

Some important features:

1. Important parts are made from close graded casting.
2. Main Spindle made from EN steel.
3. Main Quill and spindle are hardened and grounded and spindle taper bore is also internal grinded.
4. Main spindle run out of tolerance as per IS:2199
5. Drill Head are made from best quality martial and boring on imported boring machine of Japan.
6. Precision anti-friction bearing for all rotating members.

DESCRIPTION	CAPACITY & SIZE
Drilling Capacity In Mild Steel	25 mm
Drilling Capacity In Cast Iron	30 mm
Column Diameter	90 mm
Center Of Spindle To Column	300 mm
Distance From Spindle To Table (Max/Min)	575 mm / 260 mm
Distance From Spindle To Base (Max/Min)	975 mm / 700 mm
Taper In Spindle (Moser Taper)	MT-3
Spindle Travel Maximum	250 mm
Number Of Spindle Speed	73 TO 1800 RPM
Table Size (Round/Square)	Ø 400 mm / 350 X 350mm
Base Size (Machine Area)	355 X 330mm
Overall Base Size	620 X 420mm
Overall Height With Guard	1790 mm
V-belt Section	B-52
Electrical Motor	1 HP, 50 Cycle, 1440 RPM (LUBI BRAND)
Wooden Case Size (LXWXH)	800 X 500 X 1800 mm



Standard Equipment's:

Motor Pulley, Drift key, and Manual Book.

Optional equipment's:

Electric Motor, Reversible Switch & V-Belt, Fine Feed Attachment, Drill Chuck, Arbor, Coolant pump, Drill Vice