

SEW/G-25X2 (Gang & Bench Type Pillar Drilling Machine with Two Head).

The Company:

SIDDHAPURA ENGINEERING WORKS, it's a venture of SIDDHAPURA GROUP, it has come in to existence for last 35 years. With a vast experience of 35 years in the field of machine tools engineering & manufacture of Pillar & Radial drilling machines. Its main assents are rigid quality inspection methods combined with skilled workmanship led by a team of technically qualified and experienced personnel and dedicated personal attention.

SIDDHAPURA ENGINEERING WORKS aims at creation of wide industry platform in manufacture of drilling machine in wide ranges in mutual benefit between supplier and buyers besides maintaining services, help and close links.

Some important features:

1. Important parts are made from close graded casting.
2. Main Spindle made from EN steel.
3. Main Quill and spindle are hardened and grounded and spindle tapper bore is also internal grinded.
4. Main spindle run out of tolerance as per IS:2199
5. Drill Head are made from best quality martial and boring on imported boring machine of Japan.
6. Precision anti-friction bearing for all rotating members.
7. All the main parts are grounded Finish.

DESCRIPTION	CAPACITY & SIZE
Drilling Capacity in Steel	25mm
Column Diameter	90 mm
Distance Between Two Units	380 mm
Center Between Two Units	600 mm
Center of Spindle to Column	250 mm
Max. & Min. Distance from Spindle to Table	350 mm
Taper in Spindle (Moser Taper)	MT-3
Spindle Travel Maximum	185mm
Range of Spindle Speed	73 TO 1800 RPM
Number of Spindle Speed.	8 Speed
Table Size	1000 X 610 mm
Working Surface of Table	360 X 1070mm
Number of T Slot In Table With Size	One / 16mm
V-belt Section	B-52
Electrical Motor	1 HP, 50 Cycle, 1440 RPM (LUBI BRAND)



Standard Equipments:

Electric Motor, R & F Switch, V-Belt, Drift key and motor pulley

Optional Equipments:

Coolant Pump With tank and fitting, Lamp with fitting.